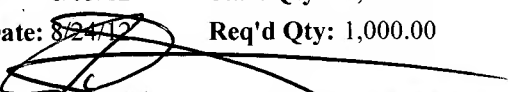


# Work Order ID 88781

**\*88781\***

Page 1

August-03-12 7:37:16 AM

Item ID: D2570 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Bushing  
 Start Date: 8/03/12 Start Qty: 1,000.00 **\*1000\*** Cust Item ID:  
 Required Date: 8/24/12 Req'd Qty: 1,000.00 **\*1000\*** Customer:  
 Reference: 

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2570	Rev B								

100  
**\*100\***  
 Hardinge CNC LATHE SMALL  
 Hardinge Machine as per folio FA258Deburr  
 0.00  
 0.00  
*issue P/O to A.T.G machine as per chg D2570 REV.B*  
*P/O: 17624*  
*CL 12/08/07 1000*

110  
**\*110\***  
 QC  
 Quality Control  
 QC2- Inspect parts off machine FAI/FAIB  
 Memo  
 0.00  
 0.00  
*rec'd + inspect for transit damage attached c/c to w/o*  
*receive*  
*Sp 12-8-23. 1000x*

120  
**\*120\***  
 QC  
 Quality Control  
 QC3- Inspect parts - second check  
 Memo  
 0.00  
 0.00  
*DAS 16 17/08/14*  
*x1000*  
*asp19*

Work Order ID 88781

\*88781\*

Page 2

August-03-12 7:37:16 AM

Item ID: D2570 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bushing  
 Start Date: 8/03/12 Start Qty: 1,000.00 \*1000\* Cust Item ID:  
 Required Date: 8/24/12 Req'd Qty: 1,000.00 \*1000\* Customer:

Reference: Run Start \*NR1\*  
 Approvals: Process Plan: Date: Tooling: Date: Stop \*NR2\*  
 QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location:	0.00							
*130*									
Packaging	Memo 012	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

12/8/27 (1000)

CK 12/8/27

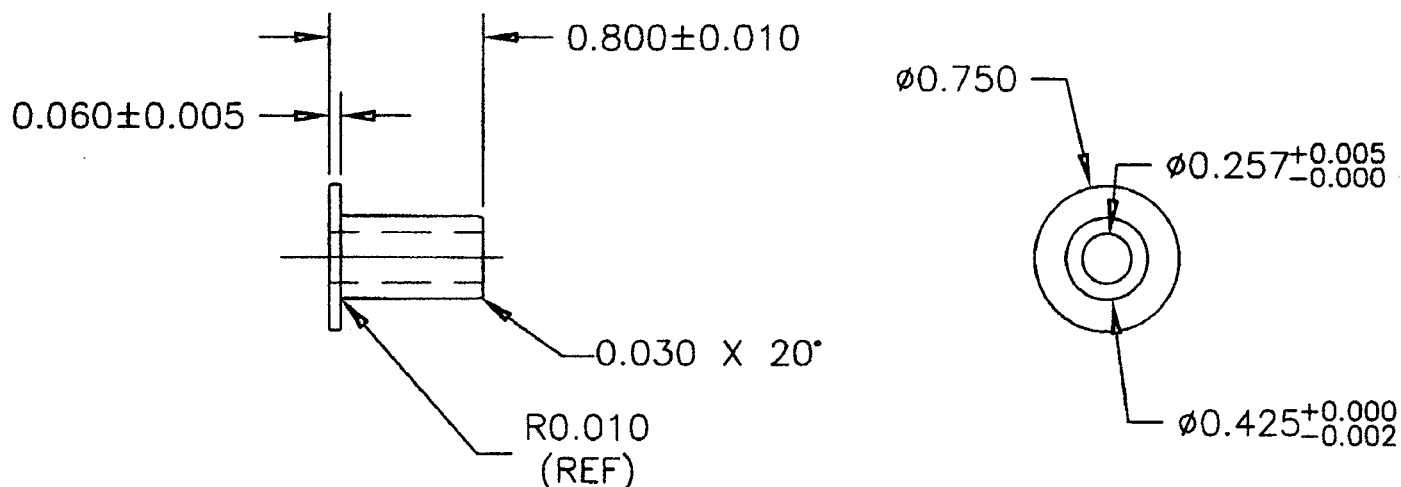
MF 12-08-29





DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17	TITLE BUSHING		SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED  
07.06.28



### D2570 BUSHING

#### D2570 BUSHING

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

Copyright © 1996 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO17624

Purchase Order Date 8/07/12

PO Print Date 8/07/12

Page Number 1 of 1

Order From :

VC-ATG001

A.T.G. INDUSTRIES INC.  
731 INDUSTRIELLE ROAD  
ROCKLAND, ON K4K 1T2  
CANADA

Contact Name

Vendor Phone

613-446-4544

Vendor Fax

613-446-4556

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
08/08/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D2570P	BUSHING	8/28/12 Yes	✓ 1,000.00 Each		\$2.1800	\$2,180.00
		Special Inst:	MACHINE AS PER DWG D2570 REV. B B88781				
2	D2652P	BUSHING	8/28/12 Yes	1,000.00 Each		\$1.9800	\$1,980.00
		Special Inst:	MACHINE AS PER DWG D2652 REV. A B88780				
3	D3403-3P	BUSHING	8/28/12 Yes	500.00 Each		\$3.9300	\$1,965.00
		Special Inst:	MACHINE AS PER DWG D3403 REV. D B88783				

SP 12-8-23

**CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY**

PO Total:

\$6,125.00

Change Nbr: 1

Change Date: 8/07/12

No substitution or deviation without  
consent.

Certificate of Conformity or Material  
Certification required **YES** NO



A.T.G. INDUSTRIES INC.  
731 INDUSTRIELLE STREET  
ROCKLAND, ON K4K 1T2  
CANADA

Ph: (613) 446-4544  
Fax: (613) 446-4556

### Pack List

Number: 904683

Date: 22-Aug-12

To

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA

Ship To

CHANTAL LAVOIE  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.		
1,000 ea	Part: D2570P BUSHING Job: 13331	Rev: B PO: PO17624 Line: 1	128-23
DATE: 22 Aug 2012			
CERTIFIED SIGNATURE: J. Arath			
RECEIVER SIGNATURE:			
CERTIFICATE OF CONFORMANCE			
A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT ARE IN CONFORMANCE WITH THE REQUIREMENTS, SPECIFICATIONS, AND DRAWINGS REFERENCED IN THE ABOVE PURCHASE ORDER. I.S.O. 9001 : 2008 REGISTERED / MADE IN CANADA			
DAS 16 12/08/24			